

### ULTRA-FLEX™ CRIMPING ACCESSORIES

Earl's offers a full line of crimping accessories and an exclusively built mobile crimper for assembling all of our Ultra-Flex 650™ hose and Ultra-Flex™ hose ends. A complete set of dies covering all sizes -4 through -16, die rings, optional air over oil pump for direct air source, and a custom mounting plate are available. The perfect lasting investment for all of your Ultra-Flex assembly needs.

- Crimper has a cast aluminum body that weighs only 42 lbs!
- Manual pump (provided) or optional air over oil pump for direct air source.
- Full cycle time of 20 seconds to 3 minutes depending on what hose end or size of the hose is used.
- 10,000 PSI crimp force on the collar.
- Completely mobile.
- All parts designed exclusively for Earl's for the Ultra-Flex line.

# NEW!

**D032ERL**  
Ultra-Flex crimping machine



**D03201ERL**  
D032 Crimper Die Ring

**D032\_ERL**  
Ultra-Flex die set



PART #	DESCRIPTION
D032ERL	Ultra-Flex crimping machine
D03200ERL	D032 Mounting Plate
D03201ERL	D032 Crimper Die Ring
D03202ERL	D032 Air over Oil Pump
D03204ERL	-4 Ultra-Flex die set
D03206ERL	-6 Ultra-Flex die set
D03208ERL	-8 Ultra-Flex die set
D03210ERL	-10 Ultra-Flex die set
D03212ERL	-12 Ultra-Flex die set
D03216ERL	-16 Ultra-Flex die set

**ULTRA-FLEX HOSE & HOSE ENDS PGS. 5-8**  
Crimping Instructions on pg. 118,119



**D03202ERL**  
D032 Air over Oil Pump



**D03200ERL**  
D032 Mounting Plate

### AUTO-CRIMP TOOLS & DIES

#### CRIMPING TOOL

Crimping tool and dies are used to crimp the aluminum collar on Auto Crimp hose ends. Designed to give a maximum pressure rating to Auto-Crimp hose ends when using Pro-Lite 350™ hose.

**LEVER TYPE CRIMPING MACHINE PART NO.**

**D031ERL**



**PART NO.**  
**D031\_ERL**

#### CRIMPING DIES

The crimping tool is sold without dies. You will need to order the correct die for each size Auto-Crimp™ hose ends. These dies will only work with Auto-Crimp hose ends. Dies are also available for Super Stock™ hose and hose ends.

AUTO-CRIMP CRIMPING DIES PART NO.	SIZE
D03104ERL	4
D03106ERL	6
D03108ERL	8
D03110ERL	10
D03112ERL	12
D03116ERL	16

SUPER-STOCK CRIMPING DIES PART NO.	SIZE
D03145ERL	1/4"
D03167ERL	3/8"
D03109ERL	1/2"
D03111ERL	5/8"
D03113ERL	3/4"